

DEHYDRATED PAPAYA NATURAL DICES
NORMAL SUGAR, SO2 MAX 300 PPM.
SPECIFICATION

INGREDIENTS: Papaya, Sugar (Cane Sugar), SO2

CHEMICAL VALUES	SPECIFICATION	REMARK
Total Sugar	72 - 78%	Cane Sugar
pH	4.4 – 4.9	
Moisture	Less than 15%	
Sulphur Dioxide	300 ppm. Max	E 220
Heavy Metal		
Mercury (Hg)(mg/kg)	<0.01	
Lead (Pb)(mg/hg)	<0.20	
Cadmium (Cd)(mg/hg)	<0.10	

PHYSICAL VALUES

Appearance	Natural orange to red color, not too hard and soft, not too sticky	
Product Size		
Width (cm.)	0.8 – 1.2	
Length (cm.)	0.8 – 1.2	
Thickness (cm.)	0.5 – 1.2	
Foreign Matter	<0.01%	

MICROBIOLOGICAL VALUES

Total Plate Count (CFU/g.)	Less than 10 ⁴	Base on US.FDA.BAM- 2001
Yeast and mold (CFU/g.)	Less than 10 ²	Base on USFDA BAM- 2001
Coliform Bacteria (MPN/g)	Less than 3	Base on USFDA BAM- 2001
Escherichia Coli (MPN/g.)	Negative	Base on USFDA BAM- 2001
Staphylococcus aureus (/0.1g)	Negative	Base on USFDA BAM- 2001
Clostridium perfringens (/0.1g)	Negative	Base on USFDA BAM- 2001
Salmonella sp. (/25 g)	Negative	Base on BS EN 12824 (1998)

GENERAL INFORMATION

Packing	5kg/ bag, 4 bags/ carton	Polyethylene bag, corrugated carton
Shelf Life	18 months from production date	
Storage Condition	Store in a cool and dry place without sunlight	
Country of Origin	Thailand	